DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and I believe I am the original, first and sole i first and joint inventor (if plural names are which a patent is sought on the invention entithe specification of which (check one)	nventor (if only one name isted below) of the subjected METHOD OF ASSEMBLING as	e is listed below) ect matter which is	or an original, claimed and for
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.			
I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56 (a).			
I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:			
Prior Foreign Application(s)		Priority Claim	ned
(Number) (Country)	(Day/Month/Year H	riled) (Yes)	(No)
I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:			
(Application Serial No.) (Filing Date)	(Status-Pa	tented, Pending, Ab	andoned)
I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and any continuing application and to transact all business in the Patent and Trademark Office connected therewith: Michael J. Bendel, Reg. No. 39605; Patricia A. Charlier, Reg. No. 38840; Thomas J. Connelly, Reg. No. 28404; Gregory E. Croft, Reg. No. 27542; Ralph H. Dean, Reg. No. 41550; Alyssa A. Dudkowski, Reg. No. 40596; Jeremiah J. Duggan, Reg. No. 24470; Randall W. Fieldhack, Reg. No. 43611; Stephen D. Flack, Reg. No. 40608; Thomas M. Gage, Reg. No. 33385; Scott B. Garrison, Reg. No. 39198; Joseph P. Harps, Reg. No. 28854; William D. Herrick, Reg. No. 25468; Kyle K. Kappes, Reg. No. 34846; John P. Kirby, Jr., Reg. No. 25348; Nancy M. Klembus, Reg. No. 40051; Christos S. Kyriakou, Reg. No. 42776; Nicholas N. Leach, Reg. No. 31776; William W. Letson, Reg. No. 42797; Thomas J. Mielke, Reg. No. 31399; Douglas L. Miller, Reg. No. 30406; Thomas M. Parker, Reg. No. 42062; Sebastian C. Pugliese III, Reg. No. 42091; James B. Robinson, Reg. No. 34912; Jerad G. Seurer, Reg. No. 45467; Karl V. Sidor, Reg. No. 32597; Douglas H. Tulley, Jr., Reg. No. 34743; Thomas D. Wilhelm, Reg. No. 28794; Patrick C. Wilson, Reg. No. 31893; and Paul Y. Yee, Reg. No. 29460.			
Address all correspondence to THOM 100		lephone no. <u>920</u> e following addr rd Floor	
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.			
Full name of sole or first inventor Harold Norbert Heller Inventor's signature Harold Norbert Heller Residence 1416 Maria Lane, Menasha, Wisconsin 54952 USA Post Office Address 1416 Maria Lane, Menasha, Wisconsin 54952			
Additional inventors are named on sheet 2 of 2 sheets.			

Docket No. <u>29565/KC15,490</u> Sheet <u>1</u> of <u>2</u> Sheets

Full name of second joint inventor, if any <u>Donald Joseph Sanders</u>
Second Inventor's signature <u>Wordh Louden</u> Date <u>Gpul 10, 1001</u>
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Harry Life